

Date: Monday, 31/03/2008 1:32:12 PM
 User: Jean-Luc Menard

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	PLATE
Job Number :	38250		
Estimate Number :	10425		
P.O. Number :		Part Number :	D32191
This Issue :	31/03/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3219 REV A
First Issue :	1/1	Project Number :	N/A
Previous Run :	37932	Drawing Revision :	A
Written By :	<i>[Signature]</i>	Material :	
Checked & Approved By :	<i>[Signature]</i> 08-03-31	Due Date :	07/04/2008
Comment :	Est. A04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC		

Qty: 40 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.1012 sf(s)/Unit Total: 4.0488 sf(s)
 6061-T6 .125 Sheet

To be made in multiples of 4

Material: 6061-T6 (QQ-A-200/11) 0.125" thick

(M6061T6S.125) Batch: 106634 B 8-3-31

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3219

Dwg Rev: A

Prog Rev: A

B 8-3-31



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-3-31

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

counts
 08/04/02 (92)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr if necessary.

08/04/02 (92) Bm

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Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/04/02 (x52) counts

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 77

AS 08/04/03 (x2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/04

Job Completion



Li 08-04-03

38250

☒ **First Article** ☐ **Prototype**

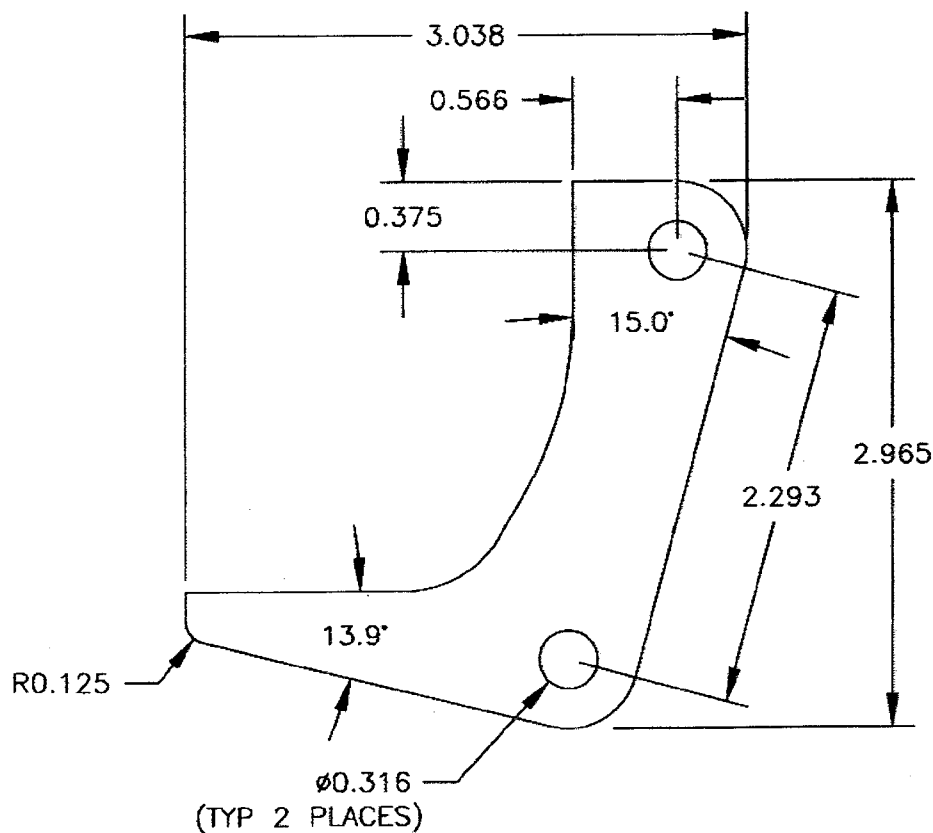
Measured by:	IB	Audited by:	[Signature]	Prototype Approval:	N/A
Date:	8-3-31	Date:	08/04/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue	KJ/JLM	
B	07.09.06	13.9° dimension added	KJ/JLM [Signature]	[Signature]



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3219	REV. A SHEET 1 OF 1
DATE 03.10.10		TITLE PLATE	SCALE 1:1
A	03.10.10	NEW ISSUE	

RELEASED
04.04.05 *[Signature]*



D3219-1 PLATE

- 1) MACHINE PER DWG FILE "D3219-1.SLDPR1"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

u/o 38250

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